

ELLIS

Appl. No. Unassigned

April 8, 2005

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1 (original). A catalyst composition for the oxidation of ethane and/or ethylene to acetic acid, which composition comprises in combination with oxygen the elements molybdenum, vanadium, niobium and gold in the absence of palladium according to the empirical formula :  $Mo_aW_bAu_cV_dNb_eY_f(I)$ ,

wherein Y is one or more elements selected from the group consisting of : Cr, Mn, Ta, Ti, B, Al, Ga, In, Pt, Zn, Cd, Bi, Ce, Co, Rh, Ir, Cu, Ag, Fe, Ru, Os, K, Rb, Cs, Mg, Ca, Sr, Ba, Zr, Hf, Ni, P, Pb, Sb, Si, Sn, Tl, U, Re, Te and La; and

a, b, c, d, e and f represent the gram atom ratios of the elements such that :

$$0 < a \leq 1; 0 \leq b < 1 \text{ and } a + b = 1;$$

$$10^{-5} < c \leq 0.02;$$

$$0.4 \leq d \leq 0.865; 0.135 \leq e \leq 0.23; \text{ and } 0.55 \leq d + e \leq 1; \text{ and}$$

$$0 \leq f \leq 2.$$

2 (original). A catalyst composition as claimed in claim 1, selected from the group consisting of :  $Mo_aW_bAu_cV_dNb_eY_f$ ,  $Mo_aAu_cV_dNb_eY_f$ ,  $Mo_aW_bAu_cV_dNb_e$  and  $Mo_aAu_cV_dNb_e$ .

3 (currently amended). A catalyst composition as claimed in claim 1 or claim 2, wherein  $a > 0.01$ ,  $0.0001 < c \leq 0.002$ ,  $0.425 \leq d \leq 0.8$ ,  $0.14 \leq e \leq 0.20$ ,  $0.6 \leq d + e \leq 0.95$ , and  $f \leq 0.2$ .

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4 (original). A catalyst composition as claimed in claim 3, wherein 0.0005 < c ≤ 0.001, 0.45 ≤ d ≤ 0.7, e ≥ 0.15, d + e ≤ 0.9, and f ≤ 0.02.

5 (original). A catalyst composition as claimed in claim 4, wherein d ≥ 0.5, e ≤ 0.18, and d + e ≥ 0.7.

6 (original). A catalyst composition as claimed in claim 5, wherein d + e ≥ 0.8.

7 (currently amended). A catalyst composition as claimed in any one of the preceding claimsclaim 1 or claim 2, wherein a = 1.

8 (currently amended). A catalyst composition as claimed in any one of the preceding claimsclaim 1 or claim 2, wherein Y is selected from the group consisting of Sn, Sb, Cu, Pt, Ag, Fe and Re.

9 (original). A catalyst composition as claimed in claim 1 having the formula selected from the group consisting of:  $Mo_{1.00}V_{0.455}Nb_{0.200}Au_{0.0008}O_y$ ;  $Mo_{1.00}V_{0.547}Nb_{0.163}Au_{0.0009}O_y$  and  $Mo_{1.00}V_{0.661}Nb_{0.174}Au_{0.0009}O_y$  wherein y is a number which satisfies the valencies of the elements in the composition for oxygen.

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10 (currently amended). A process for the selective production of acetic acid from a gaseous mixture comprising ethane and/or ethylene which process comprises contacting the gaseous mixture with a molecular oxygen-containing gas at elevated temperature in the presence of a catalyst composition as claimed in ~~any one of the preceding claims~~claim 1.

11 (original). A process as claimed in claim 10 in which the catalyst is used in the form of a fluidized bed.